

Date: Thursday, 16/10/2008 4:36:00 PM
User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 42677	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251155
This Issue : 16/10/2008 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : 16/10/2008 Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 42673	Material : N/A
Written By :	Due Date : 23/10/2008
Checked & Approved By : <u>JD 08.10.18</u>	Qty: 1 Um: Each
Comment :	

Additional Product

Job Number:



Seq. #: **Machine Or Operation:** **Description :**

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 7396 to Eagle Copters
Assembly of D212-725-1-155 with Dart IPP D212-725-1-155
Send a copy of this IPP

[Signature]

OCT 29 2008

2.0 D2127251155 Support Angle Oil Cooler



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
SUPPORT ANGLE OIL COOLER

3.0 OUTSIDE SERVICE OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-155 support angle W/ 45211

Attach serviceable tags

[Signature]

OCT 29 2008

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-155 REV. E

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Thursday, 16/10/2008 4:36:00 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42677

Part Number: D2127251155

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

OCT 29 2008

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

OCT 29 2008

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

AS

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

OCT 29 2008

7.0

QC21

FINAL INSPECTION/W/O RELEASE



08/11/04 AS

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



u 08.11.03

Work Order Number: 45211

Manufacture Dart Parts - Eagle S

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Squawk: 1.36

Discrepancy:

Fabricate D212-725-1-151, Support Angle Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-151, Support Angle Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 51. Material 2024 T3 .040 Batch No. 0921.

1.36 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/28/2008

Squawk: 1.37

Discrepancy:

Fabricate D212-725-1-153, Support Angle Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-153, Angle fabricated IAW D212-725-1 Dwg Pg. 52. Material 2024 T3 .040 Batch No. 0921.

1.37 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/28/2008

Squawk: 1.38

Discrepancy:

Fabricate D212-725-1-155, Support Angle Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-155, Support Angle Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 52. Material 2024 T3 .032 Batch No. 0617.

1.38 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/28/2008

Squawk: 1.39

Discrepancy:

Fabricate D212-725-1-157, Support Angle Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-157, Support Angle Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 53. Material 2024 T3 .040 Batch No. 0921.

1.39 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/28/2008

Squawk: 1.40

Discrepancy:

Fabricate D212-725-1-159, Clip Angle Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-159, Clip Angle Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 54. Material 2024 T3 .032 Batch No. 0617.

1.40 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/28/2008

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****

***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****

Date: Thursday, 16/10/2008 4:36:00 PM
 User: Julie Dawson

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	212 DETAIL PARTS
Job Number :	42677		
Estimate Number :	13228		
P.O. Number :		Part Number :	D2127251155
This Issue :	16/10/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D212-725-1
First Issue :	16/10/2008	Project Number :	N/A
Previous Run :	42673	Drawing Revision :	
Written By :		Material :	N/A
Checked & Approved By :	<u>JLD 08.10.18</u>	Due Date :	23/10/2008
Comment :		Qty:	1 Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	PG	PURCHASING
-----	----	------------

**Comment:** PURCHASINGIssue P/O: 7396 to Eagle Copters

"Assembly of D212-725-1-155 with Dart IPP D212-725-1-155"

Send a copy of this IPP

208/10/20

2.0	D2127251155	Support Angle Oil Cooler
-----	-------------	--------------------------

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

SUPPORT ANGLE OIL COOLER

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------

**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-155 support angle _____

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-155 REV. _____

Material Certification / Proof of Traceability / Certificate of Conformity required

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 16/10/2008 4:36:00 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42677

Part Number: D2127251155

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 16/10/2008 4:36:00 PM
User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 212 DETAIL PARTS
Job Number	: 42677		
Estimate Number	: 13228		
P.O. Number	:	Part Number	: D2127251155
This Issue	: 16/10/2008 S.O. No. :	Drawing Number	: D212-725-1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 16/10/2008 Type : PURCHASED PARTS	Drawing Revision	:
Previous Run	: 42673	Material	: N/A
Written By	:	Due Date	: 23/10/2008
Checked & Approved By	: <u>Julie Dawson</u>	Qty:	1 Um: Each
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PG	PURCHASING
-----	----	------------



Comment: PURCHASING

Issue P/O: 7396 to Eagle Copters

"Assembly of D212-725-1-155 with Dart IPP D212-725-1-155"

Send a copy of this IPP

[Signature]

OCT 29 2008

2.0	D2127251155	Support Angle Oil Cooler
-----	-------------	--------------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
SUPPORT ANGLE OIL COOLER

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
----------	-------------	-------------	-------

1	D212-725-1-155	support angle	<u>7645211</u>
---	----------------	---------------	----------------

Attach serviceable tags

OCT 29 2008

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-155 REV. E

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Thursday, 16/10/2008 4:36:00 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42677

Part Number: D2127251155

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

OCT 29 2008

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

OCT 29 2008

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

AS

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

OCT 29 2008

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Work Order Number: 45211

Manufacture Dart Parts - Eagle S

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Squawk: 1.36

Discrepancy:

Fabricate D212-725-1-151, Support Angle Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-151, Support Angle Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 51. Material 2024 T3 .040 Batch No. 0921.

1.36 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/28/2008

Squawk: 1.37

Discrepancy:

Fabricate D212-725-1-153, Support Angle Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-153, Angle fabricated IAW D212-725-1 Dwg Pg. 52. Material 2024 T3 .040 Batch No. 0921.

1.37 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/28/2008

Squawk: 1.38

Discrepancy:

Fabricate ~~D212-725-1-155~~, Support Angle Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-155, Support Angle Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 52. Material 2024 T3 .032 Batch No. 0617.

1.38 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/28/2008

Squawk: 1.39

Discrepancy:

Fabricate D212-725-1-157, Support Angle Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-157, Support Angle Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 53. Material 2024 T3 .040 Batch No. 0921.

1.39 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/28/2008

Squawk: 1.40

Discrepancy:

Fabricate D212-725-1-159, Clip Angle Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-159, Clip Angle Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 54. Material 2024 T3 .032 Batch No. 0617.

1.40 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/28/2008

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****